

## මාර්ග සංවර්ධන අධිකාරිය வீதி அபிவிருத்தி அதிகாரசபை Road Development Authority

"මගනැගුම මතමැදුර", ඩෙන්සිල් කොඞ්බෑකඩුව මාවත, කොස්වත්ත, බත්තරමුල්ල, ශුී ලංකාව.

"மகநெகும மஹமெதுர", டென்சில் கொப்பேகடுவ மாவத்தை, கொஸ்வத்தை, பத்தரமுல்லை, இலங்கை.

"Maganeguma Mahamedura", Denzil Kobbekaduwa Mawatha, Koswatta, Battaramulla, Sri Lanka.

මගේ අංකය எனது இல. My No.	$\bigg\}$	LR/2021/0060
ඔබේ අංකය உமது இல. Your No.	$\bigg\}$	
දිනය නියනි Date	}	17-Feb-2021

#### RESEARCH & DEVELOPMENT DIVISION

Borupana Road, Rathmalana, Sri Lanka Tel: 2634701 Fax: 2632649 Email: researchrda@gmail.com

Quality Manager, Captain Steel Pvt Ltd, No.249/3, Waikkiyawatta Road, Pahala Bomiriya, Kaduwela.

Dear Sir,

#### QUALITY CONTROL TESTS FOR STEEL REINFORCEMENTS.

Approval of "CAPTAIN" Brand Ribbed Steel Bar (RB 500) after Testing for Tensile Properties, Bending, Re-Bending and Chemical Testing.

This refers to your letter dated 19-Jan-2021 regarding the above subject.

The samples of "CAPTAIN" brand ribbed steel bars (RB-500) 8mm to 32mm steel bars which were handed over to this office by you on the 20-Jan-2021 was tested by Research and Development Division,RDA and University of Moratuwa(UOM) for Physical Composition and by University of Moratuwa(UOM) for Chemical Composition . It was found that the test results satisfy requirements of BS 4449:2005+A2:2009 and SLS 375:2009 which are requirements for the steel in Standard Specification for Construction and Maintenance of Roads and Bridges (SSCM).Hence, it can be recommended to use the "CAPTAIN" Brand Steel Bars (RB-500) 8mm to 32mm for projects. However the steel shall be checked for conformity with the specifications at the time of delivery to the site where necessary.

Thanking you Yours truly

Director

Research & Development Division

Road Development Authority

Borupana Road,

Ratmalana.

Director

RESEARCH & DEVELOPMENT

#### Telephones:-

Chairman 2862767, Director General 2862795, Working Director 2887257, General Number ++94-11-2046200

Additional Director Generals {Projects 2862485, AO&M 2864804, CD 2882194, NP 2886923}

Directorates {Administration 2865245, Construction 2864388, Engineering Services 2864803, EO&M 038-2291373, ESD 2187165, Finance 2864799, Highway Designs 2874024, Internal Audit 2872661, Lands 2889350, Legal 2186044, Mechanical 2872273, MM 2882196, Planning 2882995, Procurement 2886863, QA&PM 2887235, R&D 2632649, Rural Bridges 2623896, Training 2869342}



#### **Concrete Laboratory**

Research & Development Division
P.O. Box 14, Borupana Road, Ratmalana, Sri Lanka.
Tel: 0112 634701 Fax: 0112632649



#### **TEST REPORT**

Reference No: LR/2021/0060

**Issued To** 

: Quality Manager, Captain Steel Pvt Ltd, No.249/3, Waikkiyawatta Road, Pahala Bomiriya, Kaduwela.

Project/Road Name

: Not Mentioned

**Test Location/Road Section** 

: Not Mentioned

Invoice No.

: IV/2021/0053

Test Item(s)/Material(s)

1 test Items

i Steel Physical Test - BS4449:2005

**Test Details** 

: Following tests were done by R & D Division Laboratory staff of

i Steel Physical Test - BS4449:2005

- 07 Nos'

Tested Date(s)

: 12-Feb-2021

Issue Date

: 17-Feb-2021



#### **Concrete Laboratory**

Research & Development Division P.O. Box 14, Borupana Road, Ratmalana, Sri Lanka. Tel: 0112 650684 Fax: 01125656056



Source:

Not Mentioned

Lab Ref. No:

LR/2021/0060

Brand:

CAPTAIN RB 500

Sample No:

S/2021/0216 - 08 mm

S/2021/0217 S/2021/0218

- 10 mm - 12 mm

S/2021/0219

- 16 mm

S/2021/0220

- 20 mm

S/2021/0221

- 25 mm

S/2021/0222

- 32 mm

Sample Size		Test Re	esult	
		Cross Sectional Area	Mass per	Specification for Mass per Metre
		(mm²)	Metre (kg)	(kg)
- 08 mm	1	49.3	0.386	
C/2021/0216	2	49.2	0.386	0.371 0.419
S/2021/0216 —	3	49.1	0.385	
- 10 mm	1	77.5	0.608	,
C/2021/0217	2	78.3	0.614	0.589 – 0.645
S/2021/0217	3	77.7	0.610	
- 12 mm	1	113.3	0.888	
C/2021/0219	2	112.8	0.885	0.848 – 0.928
S/2021/0218	3	113.0	0.886	

#### Conclusion:

Tensile properties and mass per metre of all specimens comply with BS 4449:2005+A2:2009 standards.

1. Samples were handed over to R&D by -

Quality Manager, Captain Steel (Pvt) Ltd, No.249/3, Waikkiyawatta Road, Pahala

Bomiriya, Kaduwela.

2. Results of the test valid only for the sample sent to the laboratory.

July Tested by: Name:

Designation: Date:

U.K.M.Viduranga Research Assistant

12-Feb-2021

Checked by:

Name: Designation:

Date:

J.K.B.P.Jayasooriya

Research Assistant

17-Feb-2021

Authorized by:

Name:

Date:

Designation:

Material Engineer

17-Feb-2021

A.W.C.Chamikai



#### **Concrete Laboratory**

Research & Development Division P.O. Box 14, Borupana Road, Ratmalana, Sri Lanka. Tel: 0112 650684 Fax: 01125656056



Source:

Not Mentioned

Lab Ref. No:

LR/2021/0060

Brand:

**CAPTAIN RB 500** 

Sample No:

S/2021/0216 - 08 mm

S/2021/0217 - 10 mm - 12 mm S/2021/0218

S/2021/0219 - 16 mm

S/2021/0220 - 20 mm

- 25 mm S/2021/0221 S/2021/0222 - 32 mm

**Test Result** Specification for Mass per Metre **Cross Sectional** Sample Size Mass per Area Metre (kg) (mm<sup>2</sup>)(kg) 202.1 1.585 - 16 mm 1 2 203.0 1.592 1.508 - 1.651 S/2021/0219 3 203.4 1.595 - 20 mm 1 309.0 2.423 2.422 2.358 - 2.5812 308.8 S/2021/0220 3 309.4 2.426 1 491.0 3.851 - 25 mm 2 491.9 3.858 3.676 - 4.023S/2021/0221 3 493.3 3.869 32 mm 1 793.6 6.224 6.026 - 6.593 2 789.5 6.192 S/2021/0222 3 6.226 793.8

#### Conclusion:

Tensile properties and mass per metre of all specimens comply with BS 4449:2005+A2:2009 standards.

1. Samples were handed over to R&D by -

Quality Manager, Captain Steel (Pvt) Ltd, No.249/3, Waikkiyawatta Road, Pahala

Bomiriya, Kaduwela.

2. Results of the test valid only for the sample sent to the laboratory.

Tested by:

Name:

Designation:

Date:

el. & Farka U.K.M.Viduranga

Research Assistant

12-Feb-2021

Checked by:

Name:

Designation: Date:

J.K.B.P.Jayasooriya Research Assistant

17-Feb-2021

Authorized by:

Name:

Designation:

Date:

A.W.C.Chamikara Material Engineer 17-Feb-2021



Concrete Laboratory

Research & Development Division P.O. Box 14, Borupana Road, Ratmalana, Sri Lanka. Tel: 0112 650684 Fax: 01125656056



Source:

Not Mentioned

500

Sample No:

S/2021/0216 - 08 mm

S/2021/0217 S/2021/0218

- 10 mm - 12 mm

S/2021/0219

- 16 mm

S/2021/0220

- 20 mm

S/2021/0221 S/2021/0222 - 25 mm - 32 mm

Brand	:	CAPTAIN	RB
	•	C/II I/III	I

Lab Ref. No: LR/2021/0060

Sample Size		Tensile Strength	Yield Strength	Strength Ratio	Elongation After Fracture	Elongation at Maximum Force
Sample	e Size	(MPa)	(MPa)	(Tensile Strength/Yield Strength)	(%)	(%)
- 08 mm	1	619.2	532.3	1.16	15.0	13.3
S/2021/0216	2	615.9	528.9	1.16	16.0	14.0
3/2021/0210	3	619.3	540.4	1.15	16.0	13.9
- 10 mm	1	678.5	602.9	1.13	17.0	13.5
S/2021/0217	2	674.3	592.1	1.14	16.0	13.3
3/2021/021/	3	668.9	577.2	1.16	15.0	12.2
- 12 mm	1	647.1	551.9	1.17	17.0	14.0
S/2021/0218	2	658.8	567.0	1.16	20.0	15.8
3/2021/0218	3	650.6	560.6	1.16	19.0	16.1
Specified Abs	olute Values	-	485 - 650	>1.06	" <b>-</b>	>4.0

#### Conclusion:

Tensile properties and mass per metre of all specimens comply with BS 4449:2005+A2:2009 standards.

1. Samples were handed over to R&D by -

Quality Manager, Captain Steel (Pvt) Ltd, No.249/3, Waikkiyawatta Road, Pahala Bomiriya, Kaduwela.

2. Results of the test valid only for the sample sent to the laboratory.

tested by:

Designation:

Date:

Name:

U.K.M.Viduranga

Research Assistant 12-Feb-2021

Checked by:

Name: Designation:

Date:

J.K.B. Pavasooriya Research Assistant

17-Feb-2021

Authorized by:

Name: Designation:

A.W.C.Chamikara Material Engineer

Date:

17-Feb-2021



**Concrete Laboratory** 

Research & Development Division P.O. Box 14. Borupana Road, Ratmalana, Sri Lanka. Tel: 0112 650684 Fax: 01125656056



Source: Not Mentioned

Lab Ref. No: LR/2021/0060

CAPTAIN RB 500

Brand:

Sample No : S/2021/0216 - 08 mm

- 10 mm S/2021/0217

- 16 mm

S/2021/0218 - 12 mm

S/2021/0219 - 20 mm S/2021/0220

S/2021/0221 - 25 mm - 32 mm

S/2021/0222 **Elongation at Elongation** Maximum Tensile Strength | Yield Strength **After Fracture** Force **Strength Ratio** Sample Size (Tensile (MPa) (MPa) Strength/Yield (%) (%) Strength) 14.2 - 16 mm 636.0 1 730.4 1.15 18.0 14.4 2 724.7 630.1 1.15 18.0 S/2021/0219 13.1 3 632.0 722.8 1.14 17.0 13.2 - 20 mm 1 704.2 599.1 1.18 17.0 14.7 609.4 2 712.8 1.17 19.0 S/2021/0220 13.5 3 599.5 703.1 1.17 18.0 - 25 mm 18.7 559.6 1 662.9 1.18 25.0 19.7 559.0 2 661.9 1.18 26.0 S/2021/0221 18.6 3 554.7 658.4 1.19 25.0 24.5 - 32 mm 1 704.2 523.3 1.35 33.0 23.0 667.6 510.3 1.31 30.0 2 S/2021/0222 24.3 3 701.5 503.5 1.39 31.0 Specified Absolute Values 485 - 650 >1.06 >4.0

#### Conclusion:

Tensile properties and mass per metre of all specimens comply with BS 4449:2005+A2:2009 standards.

1. Samples were handed over to R&D by -

Quality Manager, Captain Steel (Pvt) Ltd, No.249/3, Waikkiyawatta Road, Pahala

Bomiriya, Kaduwela.

2. Results of the test valid only for the sample sent to the laboratory.

tested by:

U.K.M.Viduranga

Research Assistant

Checked by: Name:

Designation:

J.K.B.P.Jayasooriya Research Assistant

17-Feb-2021

Authorized by:

Name:

Designation:

Material Engineer

A.W.C.Chamikara

Date:

17-Feb-2021

Name:

Date:

Designation:

12-Feb-2021

Date:



# DEPARTMENT OF MATERIALS SCIENCE AND ENGINEERING University of Moratuwa

Moratuwa, Sri Lanka

Tele: +94 11 2640440, +94 11 2650301 Ext: 5100

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# TESTING OF "Captain" BRAND REINFORCEMENT STEEL BARS Report No: UM/MT/132/01/21

ORIGINAL SEEN. CERTIFIEDAS
A TRUE COPY

Date

08th February 2021

Client

Director,

Research & Development,

Research & Development Division,

Road Development Authority,

Borupana Road, Rathmalana.

Page 1 of 2

Department of Materials Science and Engineering University of Materiawa, Moratuwa, Sri Lanka.

### TESTING OF "Captain" BRAND REINFORCEMENT STEEL BARS

**Report No** 

. UM/MT/132/01/21

Client

Director,

Research & Development,

Research & Development Division,

Road Development Authority,

Borupana Road, Rathmalana.

Client's reference

Letters Dated 27<sup>th</sup> January and 02<sup>nd</sup> February 2021

**Particulars of Samples** 

Samples of 8 mm, 10 mm, 12 mm, 16 mm, 20 mm, 25 mm and

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32mm "Captain" Brand Reinforcement Steel Bars.

Type of Test	Diameter	Lab Sample No's
	8 mm	S/2021/0216
	10mm	S/2021/0217
	12mm	S/2021/0218
Chemical Composition	16mm	S/2021/0219
•	20mm	S/2021/0220
	25mm	S/2021/0221
	32mm	S/2021/0222

**Tests Performed** 

Chemical composition as per BS 4449: 2005+A2:2009 Standards

Results

Chemical Composition:

Sample Size	Element (%) by Mass					
Sample Size	С	S	Р	Cu	Carbon Equivalent	
8 mm	0.197	0.030	0.032	0.276	0.34	
10 mm	0.196	0.014	0.018	0.007	0.33	
12 mm	0.194	0.025	0.015	0.006	0.33	
16 mm	0.209	0.041	0.021	0.006	0.35	
20 mm	0.206	0.043	0.020	0.007	0.35	
25 mm	0.218	0.028	0.014	0.007	0.35	
32 mm	0.217	0.033	0.020	0.006	0.35	
Specification (Maximum)	0.240	0.055	0.055	0.850	0.52	

Conclusion

Chemical compositions of all specimens comply with BS 4449: 2005+A2:2009 standards.

Report prepared by:

Mr. V.S.C. Weragoda

200000

Senior Lecturer,

Department of Materials Science and Engineering

Mr. V.Sivahar,

Head, Department of Materials Science and Engineering,

University of Moratuwa.

This report refers specifically to the samples submitted for testing to the Department of Materials Science and Engineering at University of Moratuwa.



# DEPARTMENT OF MATERIALS SCIENCE AND ENGINEERING University of Moratuwa

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www.mrt.ac.lk/material/

# TESTING OF "Captain" BRAND REINFORCEMENT STEEL BARS Report No: UM/MT/127/01/21

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ATRUE COPY

MANAGEMENT

ATRUE

ATRU

Date

08<sup>th</sup> February 2021

Client

Director,

Research & Development,

Research & Development Division,

Road Development Authority,

Borupana Road, Rathmalana.

Page 1 of 2

Department of Materials Science and Engineering University of Managewa, Moratuwa, Sri Lanka.

### TESTING OF "Captain" BRAND REINFORCEMENT STEEL BARS

**Report No** 

UM/MT/127/01/21

Client

Director,

Research & Development,

Research & Development Division, Road Development Authority,

Borupana Road, Rathmalana.

Client's reference

Letters Dated 27th January and 02nd February 2021

**Particulars of Samples** 

Samples of 8 mm, 10 mm, 12 mm, 16 mm, 20 mm, 25 mm and

32mm "Captain" Brand Reinforcement Steel Bars.

(Grade RB500 as per SLS 375)

Type of Test	Diameter	Quantity	Lab Sample No's
	8 mm		S/2021/0216
Bend Test	10mm		S/2021/0217
	12mm		S/2021/0218
	16mm	35 Nos.	S/2021/0219
Do bond Tost	20mm		S/2021/0220
Re – bend Test	25mm		S/2021/0221
	32mm		S/2021/0222

**Tests Performed** 

Bend and re-bend tests as per SLS: 375: 2009 Standards

**Results** 

Campula Cina	Test Result			
Sample Size	Bend Test	Re – bend Test		
8 mm	Pass*	Pass*		
10 mm	Pass*	Pass*		
12 mm	Pass*	Pass*		
16 mm	Pass*	Pass*		
20 mm	Pass*	Pass*		
25 mm	Pass*	Pass*		
32 mm	Pass*	Pass*		

\* All 05 specimens

Conclusion

Bend and re-bend properties of all specimens comply with SLS 375:2009 standards.

Report prepared by:

Mr. V.S.C. Weragoda Senior Lecturer,

Department of Materials Science and Engineering

Mr. V.Sivahar,

Head, Department of Materials Science and Engineering,

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University of Moratuwa.

This report refers specifically to the samples submitted for testing to the Department of Materials Science and Engineering at University of Moratuwa.